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"It is an honor to be selected as a winner of a 2009 Greener Packaging Award and a testament to our capabilities that we were able to provide a sustainable packaging solution that fit the criteria set forth by our customer," said **Tom Pitera**, President of Strategic Solutions. "Green Toys is committed to providing environmentally sound toy products to the marketplace and we are happy that our partnership is being recognized by the industry."

The toys – including tea sets, trucks, sandbox play sets, and jump ropes, to name a few – are made from 100 percent recycled milk containers. Unisource created 100 percent recyclable corrugated boxes and plastic-free inserts to package the toys. Neither the toys nor the packaging contain traceable amounts of phthalates or external coatings.

The package designs by Unisource require a minimal material footprint and use recycled board and soy-based inks. By optimizing shipping-cube efficiencies and working with a local core packaging materials supplier, Unisource also was able to minimize shipping costs and distances, further reducing the overall carbon footprint. The easy-to-assemble and easy-to-open packaging, made from 100 percent recyclable kraft corrugated e-flute board, is earth-friendly and recycling bin-ready.

The [Greener Package Awards](#), presented by Greener Package, a knowledge exchange for sustainable packaging, are North America's only independent, neutral, sustainable packaging awards competition not affiliated with any supplier or company. The first-ever Greener Package Awards prove that sustainable packaging has hit the mainstream, with innovations that promise to change the face of packaging forever. The 10 winners of the 2009 Greener Package Awards – including eight winners in the Greener Package category, one in the Clean Manufacturing category, and one in Retail Leadership – represent the best practices in sustainable packaging from a range of industries, including food, pharmaceutical, personal care, and household care.